



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3440-11
Job Sheet 173131



Part No: D3440-11

Job Qty: 30 ea

Part Name: Gusset (Supersedes B67-43001-241)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 08-06-18 new issue DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/14/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	30 pcs		4/16/18	0.00	3.30	Waterjet1		SC 18/03/18
120	QC	30 pcs		4/16/18	0.00	0.00	QC8		38
130	Packaging	30 pcs		4/16/18	0.00	0.00	Packaging3		9-80 Cpc
140	QC21-SA	30 Ea		4/16/18	0.00	0.00	QC21		DAS 21 MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.250X06.000	6061-T6 Bar .250 X 6.00	5.1570 ft (.1719 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.250X06.000	5	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	4.000inches ± 0.030	4.030 3.970		
2	Gusset	4.250inches ± 0.030	4.280 4.220		

Plex 2/27/18 2:31 PM Dart.Gagnon.Michelle



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Container No: S052470



Part: D3440-11

Job No: 173131

Serial No/Batch: S052470

Revision:

Inspector:

Date: 03/18/18

